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メタデータ	言語: eng 出版者: 公開日: 2010-04-05 キーワード (Ja): キーワード (En): 作成者: Irie, Hisaichi, Fujii, Tomoo, Ishizaki, Takemitsu メールアドレス: 所属:
URL	https://doi.org/10.24729/00008774

Characteristics of Separately Excited D-C Motor Driven by Bilateral Chopper

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(Received November 15, 1972)

A bilateral chopper may be considered as the combination of a voltage step-down chopper and a voltage step-up chopper, and it functions as a change over switch. Using it for the control of the d-c machines, regenerative braking is accomplished automatically by feed-back of power to the supply power-source. The characteristic equations of the motor driven by the bilateral chopper are derived and the test results from an experimental chopper-motor system are presented in this paper.

1. Introduction

Thyristor choppers being developed and used in a variety of d-c motor drive applications. For d-c motor control, several papers^{1,2)} dealt with bilateral chopper which could provide not only efficient motor running but also provide regenerative braking without reconnection by return of energy to the d-c power-source. However, very few work has been done to estimate the characteristics of the d-c motor controlled by this bilateral chopper.

Previously, we reported on the thyristor chopper for separately excited d-c motor control³⁾. In the paper, was proposed a method that is useful in designing a motor control system driven by a chopper. In the present paper, we will discuss the control characteristics of the d-c motor driven by the bilateral chopper.

The analysis of the characteristics is made under the following assumptions : (1) the pulsation of the motor speed in a chopper cycle and the voltage drop in semiconductors are negligible, (2) the supply voltage to the motor is of perfect square waveform, (3) the magnitude of the supply voltage is constant.

2. Fundamental Circuit

2.1 Bilateral Chopper Circuit for D-C Motor Control

When a separately excited d-c motor is driven by a fixed excitation, the counter EMF E_c induced in the armature is proportional to the speed N of the motor. E_c is given by

$$E_c = k_e N \quad (1)$$

where k_e is the counter EMF coefficient. Then, the equivalent circuit of the separately excited d-c motor in its running condition is a series circuit consisting of a battery E_c , a resistance R and a inductance L of the armature circuit.

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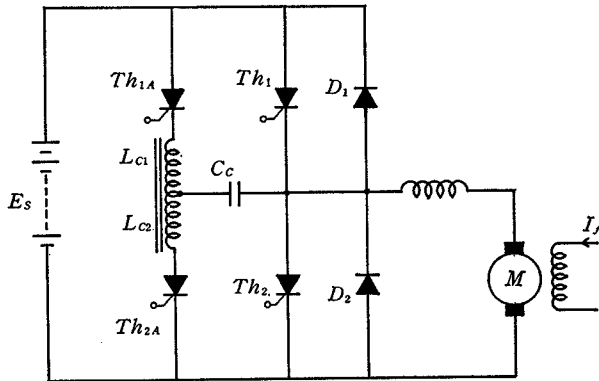


Fig. 1. Bilateral chopper circuit for separately excited d-c motor control.

Fig. 1 shows the circuit of the separately excited d-c motor control used in the present experiment. The bilateral chopper, which is interposed between a power-source E_s and an armature of the motor, may be considered as the combination of a voltage step-down chopper and a voltage step-up chopper. The former consists of a main thyristor Th_1 with its commutating components Th_{1A} , L_{c1} , C_c , and a diode D_2 together with the inductance L , while the latter consists of a main thyristor Th_2 with its commutating components Th_{2A} , L_{c2} , C_c , and a diode D_1 with L .

If the pair of main thyristors may be gated on alternately and the turn-on of one thyristor can be ensured by the turn-off of the other, then the thyristors Th_1 and Th_2 may be replaced by the switch s_1 and s_2 which are to function as a change over switch. Thus, neglecting the commutating components of the main thyristors, Fig. 1 can be simplified to Fig. 2, where the motor is shown in its equivalent circuit of $E_c - R - L$.

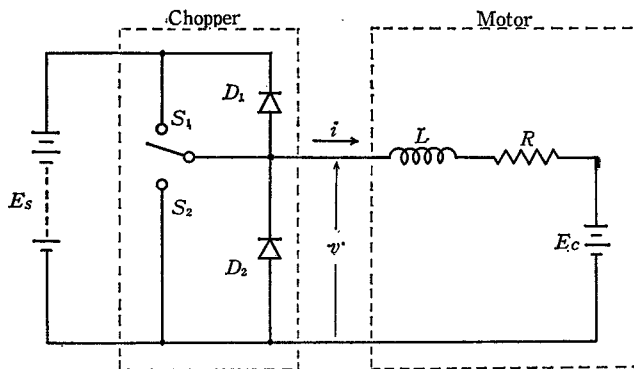


Fig. 2. Equivalent circuit of bilateral chopper and separately excited d-c motor.

2.2. Voltage and Current Waveforms

When the switch contact alternates between s_1 and s_2 in the constant period T_r , denoting the contacting time of s_1 by t_w , then the motor voltage v and its average

value V can be expressed by

$$\left. \begin{aligned} v &= E_s & (0 < t < t_w) \\ &= 0 & (t_w < t < T_r) \end{aligned} \right\} \quad (2)$$

$$V = \frac{t_w}{T_r} E_s = d_F E_s \quad (3)$$

where $d_F = t_w / T_r$ is the duty factor of the chopper.

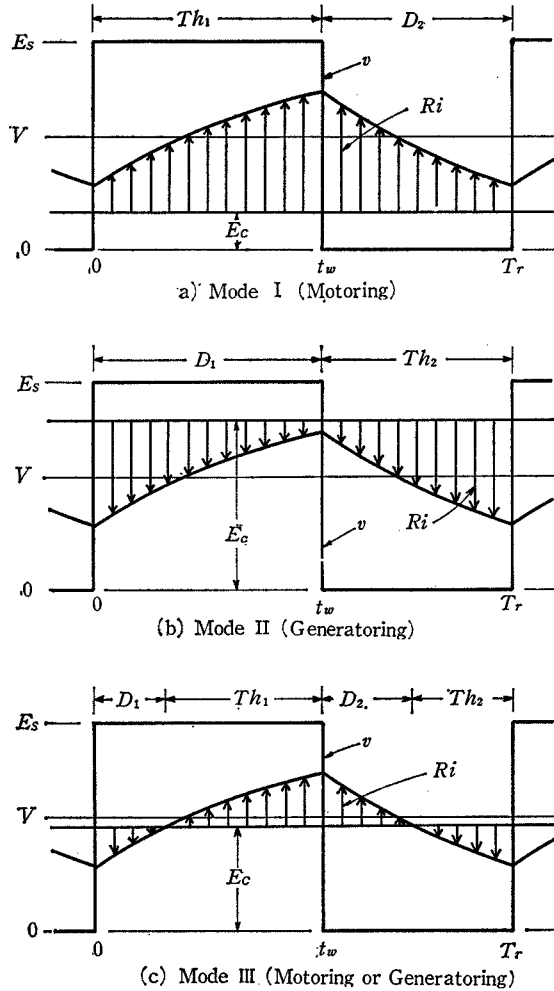


Fig. 3. Voltage and current waveforms in Fig. 2. ($S_F=2$)

Fig. 3 shows voltage and current waveforms for one cycle in steady state running condition. The operation of the chopper-motor circuit can be divided into three modes as follows.

Mode I; The step-down chopper operates but the step-up chopper does not, then the forward positive current flows in the motor. Voltage and current waveforms in this mode is shown in Fig. 3 (a). As the result, the power is supplied to

the motor from the power-source E_s .

Mode II; The step-up chopper operates but the step-down chopper does not, then the backward negative current flows in the motor as shown in Fig. 3 (b). As the result, the power is returned to the power-source E_s from the counter EMF E_c induced in the motor.

Mode III; The step-down and step-up choppers operate alternately, then the motor current flows in the positive and negative direction during one cycle as shown in Fig. 3 (c).

3. Calculation of Characteristics

3.1. Current

From Fig. 2, the equation for the motor circuit is expressed by

$$\left. \begin{aligned} L \frac{di_1}{dt} + Ri_1 &= E_s - E_c & (0 < t < t_w) \\ L \frac{di_2}{dt} + Ri_2 &= -E_c & (t_w < t < T_r) \end{aligned} \right\} \quad (4)$$

Since $i_1 \Big|_{t=0} = i_2 \Big|_{t=T_r}$ and $i_1 \Big|_{t=t_w} = i_2 \Big|_{t=t_w}$, we get

$$\left. \begin{aligned} i_1 &= \frac{E_s - E_c}{R} - \frac{E_s}{R} \frac{1 - e^{-S_F(1-d_F)}}{1 - e^{-S_F}} e^{-\frac{1}{T_e}t} \\ i_2 &= -\frac{E_c}{R} - \frac{E_s}{R} \frac{1 - e^{-S_F d_F}}{1 - e^{-S_F}} e^{-\frac{1}{T_e}(t-t_w)} \end{aligned} \right\} \quad (5)$$

where $T_e = L/R$ is the time constant of the motor circuit and $S_F = T_r/T_e$ is the smoothing factor.

The average value I and the effective value I_e of the motor current in one cycle are calculated as follows,

$$I = \frac{1}{T_r} \left\{ \int_0^{t_w} i_1 dt + \int_{t_w}^{T_r} i_2 dt \right\} = \frac{V - E_c}{R} \quad (6)$$

$$\begin{aligned} I_e &= \sqrt{\frac{1}{T_r} \left\{ \int_0^{t_w} i_1^2 dt + \int_{t_w}^{T_r} i_2^2 dt \right\}} \\ &= \sqrt{I^2 + \left(\frac{E_s}{R} \right)^2 \left\{ d_F(1-d_F) - \frac{(1-e^{-S_F d_F})(1-e^{-S_F(1-d_F)})}{S_F(1-e^{-S_F})} \right\}} \end{aligned} \quad (7)$$

From Eqs. (6) and (7), a-c component I_{ac} of the motor current can be obtained as

$$\begin{aligned} I_{ac} &= \sqrt{I_e^2 - I^2} \\ &= \frac{E_s}{R} \sqrt{d_F(1-d_F) - \frac{(1-e^{-S_F d_F})(1-e^{-S_F(1-d_F)})}{S_F(1-e^{-S_F})}} \end{aligned} \quad (8)$$

Eq. (6) shows that, when the motor is driven by a bilateral chopper, the same

relation holds among V , R , I and E_c as when the motor is driven by the constant voltage d-c power-source such as a battery or a d-c generator.

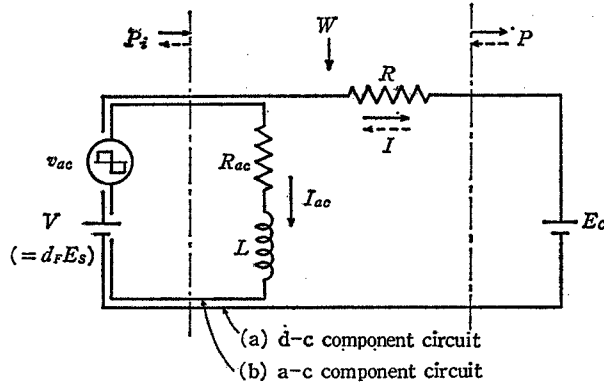


Fig. 4. Component circuit of the chopper-motor circuit.

From Eq. (8), it is readily seen that I_{ac} is independent of counter EMF E_c and it is a function of E_s , R , S_F and d_F (i. e., E_s , R , L , T_r and t_w). Fig. 4 shows d-c and a-c component circuits of the chopper-motor circuit. In the d-c component circuit shown Fig. 4 (a), if the motor terminal voltage V is greater than counter EMF E_c , then positive current flows in the motor and the motor is driven by the chopper. while, if V is less than E_c , then the negative current flows and the motor is braked by the chopper.

Fig. 4 (b) shows the a-c component circuit consists of v_{ac} , L and R_{ac} . R_{ac} in this figure can be considered as an a-c resistance in the armature circuit and its value is not a constant but varies with the chopper period. The a-c voltage can be written by

$$\left. \begin{aligned} v_{ac} &= (1 - d_F) E_s & (0 < t < t_w) \\ &= -d_F E_s & (t_w < t < T_r) \end{aligned} \right\} \quad (9)$$

The torque τ which is developed in the motor with constant excitation is proportional to the average value of the motor current I , then we have

$$\tau = k_t I \quad (10)$$

where k_t is the torque coefficient.

3.2. Power and Loss

The instantaneous power p supplied to the motor from the power-source through the bilateral chopper can be written as follows,

$$\left. \begin{aligned} p &= p_1 = E_s i_1 & (0 < t < t_w) \\ &= p_2 = 0 \cdot i_2 = 0 & (t_w < t < T_r) \end{aligned} \right\}$$

The average power P_i is calculated as

$$\begin{aligned} P_i &= \frac{1}{T_r} \left\{ \int_0^{t_w} p_1 dt + \int_{t_w}^{T_r} p_2 dt \right\} \\ &= E_c I + I^2 R + I_{ac}^2 R \end{aligned} \quad (11)$$

The output P , which is converted to mechanical power, and the power loss W are written by

$$P = \frac{1}{T_r} \left\{ \int_0^{t_w} E_c i_1 dt + \int_{t_w}^{T_r} E_c i_2 dt \right\} = E_c I \quad (12)$$

$$W = \frac{1}{T_r} \left\{ \int_0^{t_w} i_1^2 R dt + \int_{t_w}^{T_r} i_2^2 R dt \right\} = I_e^2 R = I^2 R + W_{ac} \quad (13)$$

where $W_{ac} = I_{ac}^2 R$.

From Eq. (13), it is easily seen that power loss of the motor driven by the chopper is larger than that of driven by the constant voltage d-c power-supply because of the a-c ohmic loss of a-c component current.

3.3. Efficiency

In case of motoring operation that the motor is driven by the chopper, the efficiency is written as follows,

$$\eta_M = \frac{P}{P+W} = \frac{E_c I}{E_c I + I^2 R + W_{ac}} = \frac{d_F E_s I - I^2 R}{d_F E_s I + W_{ac}} \quad (14)$$

while, in case of generating operation that the motor is braked by the chopper, the efficiency is rewritten as

$$\eta_G = \frac{P+W}{P} = \frac{E_c I + I^2 R + W_{ac}}{E_c I} = \frac{d_F E_s I + W_{ac}}{d_F E_s I - I^2 R} \quad (I < 0 \text{ and } |E_c I| > I^2 R + W_{ac}) \quad (15)$$

3.4. Characteristic Curves

To generalize the above equations, the following dimensionless factors are introduced;

$$n_F = \frac{E_c}{E_s} = \frac{k_e}{E_s} N, \quad v_F = \frac{V}{E_s} = d_F, \quad i_F = \frac{R}{E_s} I, \quad \tau_F = \frac{R}{E_s k_t} \tau, \quad i_{acF} = \frac{R}{E_s} I_{ac},$$

$$p_{iF} = \frac{R}{E_s^2} P_i, \quad p_F = \frac{R}{E_s^2} P, \quad w_F = \frac{R}{E_s^2} W$$

where n_F is denoted as speed factor, v_F as voltage factor, i_F as current factor, τ_F as torque factor, i_{acF} as a-c current factor. p_{iF} as input factor, p_F as output factor and w_F as loss factor.

Using these dimensionless factor, Eqs. (6), (8), (11), (12), (14) and (15) are rewritten as follows;

$$n_F = v_F - i_F = d_F - i_F$$

$$i_{acF} = \sqrt{d_F(1-d_F) - \frac{(1-e^{-s_F d_F})(1-e^{-s_F(1-d_F)})}{S_F(1-e^{-s_F})}}$$

$$p_{iF} = n_F i_F + i_F^2 + i_{acF}^2 = d_F i_F + i_{acF}^2$$

$$p_F = n_F i_F = d_F i_F - i_F^2$$

$$\eta_M = \frac{p_F}{p_{iF}} = \frac{d_F i_F - i_F^2}{d_F i_F + i_{acF}^2} \quad (i_F > 0)$$

$$\eta_G = \frac{P_{iF}}{P_F} = \frac{d_F i_F + i_{acF}^2}{d_F i_F - i_F^2} \quad (i_F < -\frac{i_{acF}^2}{d_F})$$

The calculated characteristics of the separately excited d-c motor driven by the bilateral chopper may be obtained from the above equations.

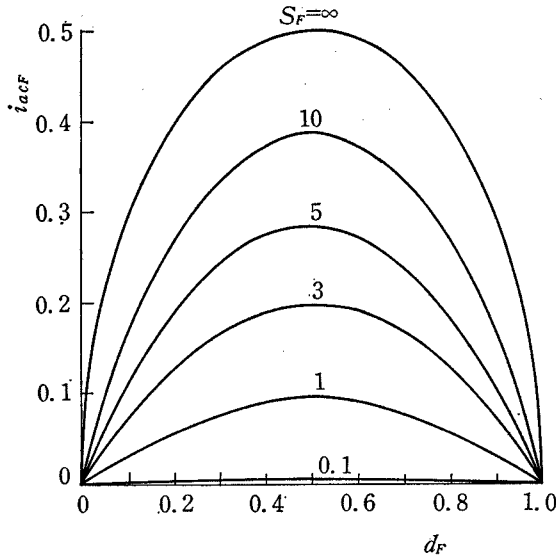


Fig. 5. The a-c component current of the motor vs. duty factor of the chopper.

Fig. 5 shows the relation between i_{acF} and d_F for various values of $S_F = T_r / T_e$. From this figure, it is easily seen that i_{acF} decrease with S_F , $i_{acF} = 0$ at $S_F = 0$, and

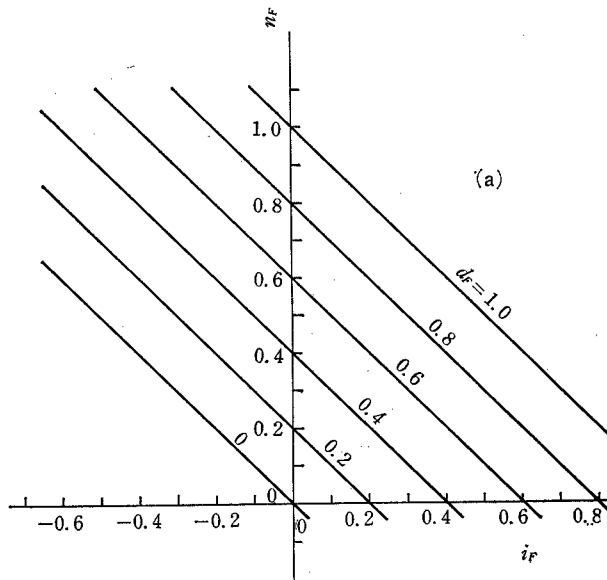


Fig. 6. (a) Speed vs. average current of the motor.

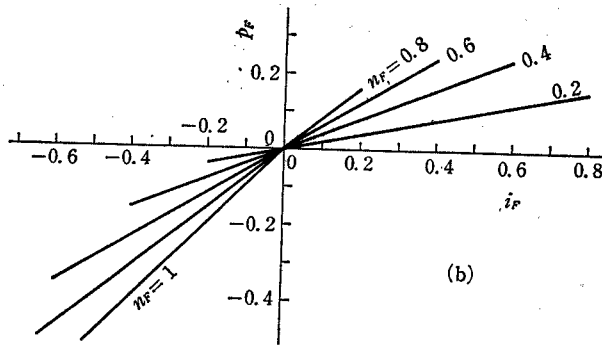


Fig. 6. (b) Output vs. average current of the motor.

i_{acF} for a constant value of S_F has a maximum value at $d_F=0.5$.

The relations between n_F , p_F and i_F are shown in Fig. 6. Fig. 6 (a) shows the characteristic curves of n_F vs. i_F for various of d_F , Fig. 6 (b) shows the curves of p_F vs. i_F for various values of n_F . From Fig. 6, it can be seen that the characteristics n_F and p_F vs. i_F of the motor driven by the chopper can be represented with the same straight lines as the characteristics of the motor driven by the constant voltage d-c power-supply.

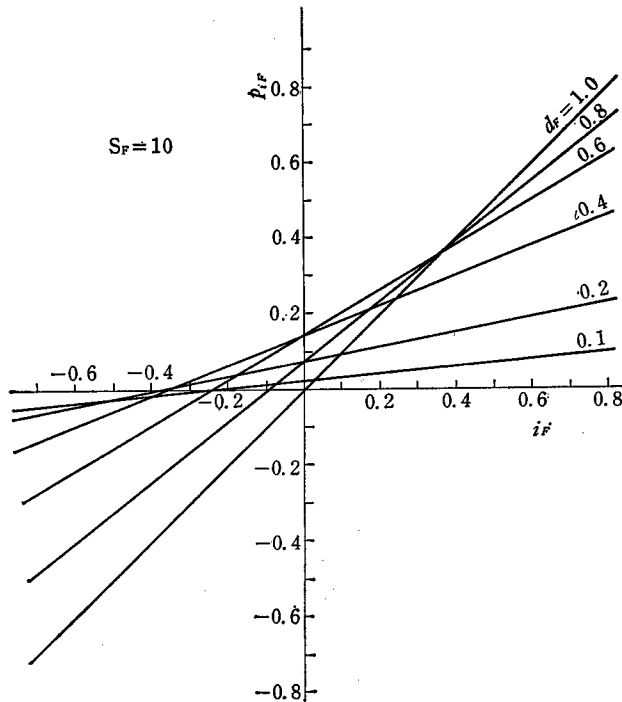


Fig. 7. Motor input vs. average current for $S_F=10$.

Fig. 7 shows the relation between p_{iF} and i_F for various values of d_F at the constant value of $S_F=10$. This relation is also represented by the straight lines. The values of p_{iF} at $i_F=0$ represent ohmic loss due to the a-c component of

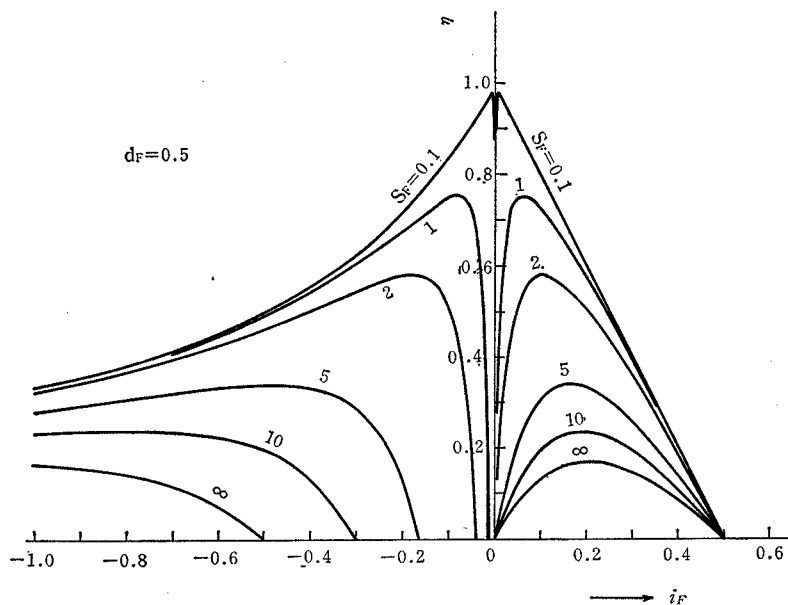


Fig. 8. Efficiency of armature vs. average current.

motor current.

Fig. 8 shows the relation between η and i_F for various values of S_F . The value of η_G for generating operation ($i_F < 0$) is different from η_M for motoring operation ($i_F > 0$), and no power is feed-backed to the power-source for $-\frac{i_{ac}F^2}{d_F} < i_F < 0$ in spite of $p_F < 0$, because of a-c ohmic loss $i_{ac}F^2$.

4. Experimental Result

The experiment has been conducted by using a separately excited d-c motor which has a nominal rating of 100(W), 100(V), 2(A) and 2000(rpm). The measured values of the armature resistance and inductance were 5.45 (Ω) and 26 (mH) respectively. The counter EMF and torque coefficient were about 0.042 (V/rpm) and 0.26 (N-m/A).

A d-c machine is directly coupled to the motor. The machine is used as a generator for the motor load at the motoring operation, and is used to drive the motor at the generating operation.

Fig. 9 shows the relation between speed and current of d-c motor driven by the bilateral chopper for $E_s=100$ (V), $T_r=5$ (ms). For comparison, this relation of the motor driven by the d-c power-supply with the equivalent voltage $V=d_F E_s$ is illustrated by the dotted line. The measured relation between speed and current differs slightly from the calculated one. This deviation is because of the voltage drop in the semiconductors, the armature reaction and the increase of winding resistance due to temperature rise.

Fig. 10 shows the relation between motor input and current for $E_s=100$ (V),

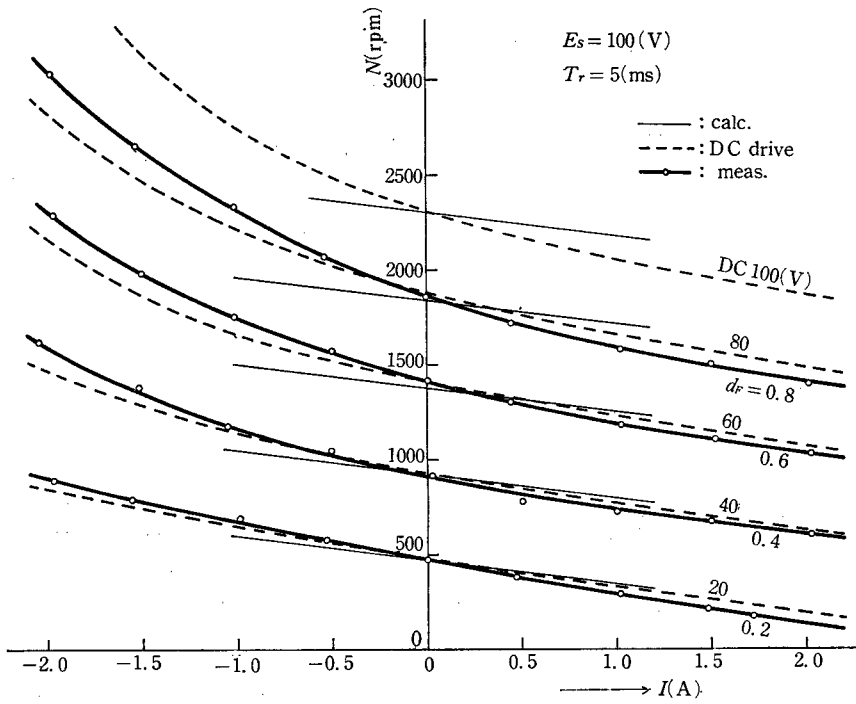


Fig. 9. Measured speed vs. current of the motor driven by the bilateral chopper or d-c power-supply with calculated ones.

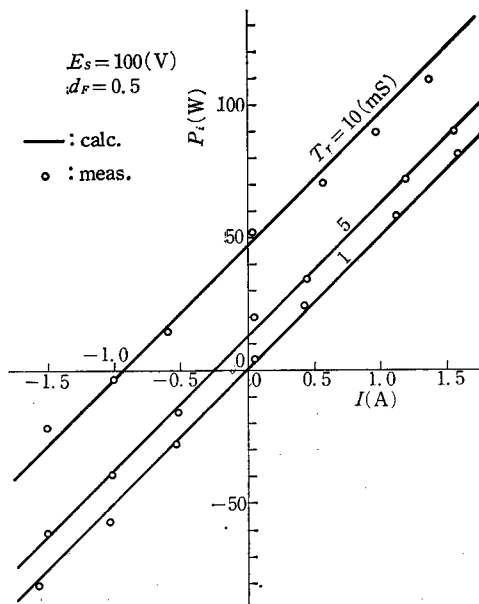


Fig. 10. Measured motor input vs. current with calculated ones.

$d_F=0.5$. In calculation, it is assumed that $S_F = T_r/T_e = 2.8, 1.4, 0.28$ for $T_r = 10, 5, 1$ (ms). The values of P_i at $I=0$, in this figure, represent ohmic loss due to the a-c component of motor current. It is easily seen that a-c ohmic loss W_{ac} increases

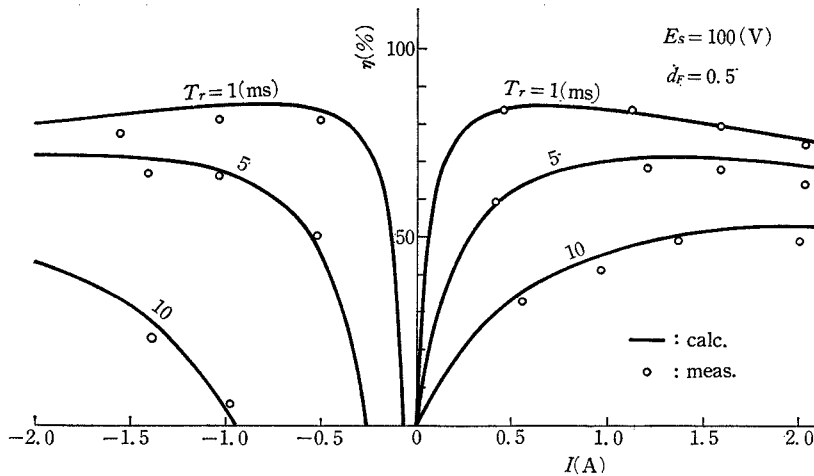


Fig. 11. Measured efficiency of armature vs. current with calculated ones.

with the chopper period. And the measured value of the armature resistance R_{ac} for 60(Hz) a-c sinusoidal waveform was 7.35(Ω).

Fig. 11 shows the relation between efficiency and current of the motor driven by the bilateral chopper. It is seen from Figs. 10 and 11 the measured values agree fairly well with calculated ones, although several assumptions have been given in the analysis.

5. Conclusion

In the present analysis, the separately excited d-c motor driven by the bilateral chopper was simply considered as the battery load E_c - R - L of the chopper circuit shown in Fig. 2. Under this consideration, the characteristic equations were derived. It was found that the chopper-motor circuit can be decomposed into two circuits i.e., a d-c and an a-c component circuits independent of each other. The former consists of a constant d-c voltage V , a counter EMF E_c and a resistance R . While the latter consists of an a-c voltage v_{ac} , an inductance L and an a-c resistance R_{ac} which is not equal to R .

From the both component circuits, the expression for characteristics can be derived easily. It was confirmed that the measured performance characteristics agree fairly well with the calculated ones although several assumptions were introduced in the analysis.

As results of the analysis and experiment, it was also found that the precise control of d-c motor obtained by the means of Ward-Leonard system can be easily realized by the bilateral chopper.

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